



Wetout Table Operating Instruction Manual

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To startup your Wetout table:

1. Turn on "Main" disconnect (Main Power)
2. You need to press the green "Power" button on the display/control unit and wait until the system boots up (about 60 seconds).
3. After the initial powerup, the upper roll position needs to be zeroed. To do this press the "Lower" button until the upper roll goes all the way down to the stop limit switch (no more down movement), now press the "Zero" button.
4. To set the return position (the gap setting you would like to run at) press the "Raise" button until you get to the "Actual Position" you want, then press the "Save" button. You can save new return positions at any time, pressing the "Save" will save the current position.
5. Now that the zero position and return position have been set you can raise or lower the roll to your needs and then press the "Return" button and the unit will return to the saved return position (within 1mm tolerance).
6. Now you can startup the hydraulic unit, start by pressing the "Hydraulic Pump" start button.
7. Next, verify your direction selector "Reverse/Forward" has been set to the desired operation.
8. You can now start the conveyor by pressing the "Start" button.
9. The Wetout table has two E-Stop circuits, the first is on the main hydraulic control panel, press for emergency stop then twist and pull to reset.
10. The second is a pull cord E-Stop mounted near the upper roll, pull cord for emergency stop, then pull the blue knob (on pull cord actuator) out to reset.

For any questions, please call at 815-220-0396. Thank you.